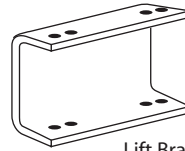


YOUR KIT INCLUDES:

- 4 - 1/4" x 1 1/2" bolts and nuts
- 2 - 5/16" x 5" bolts and nuts
- 2 - 5/16" x 5" cross drilled bolts and nuts
- 1 - 1 x 1 x 1/8" steel angle (4 feet)
- 1 - hitch insert bracket
- 1 - Lift bracket
- 2 - 18" x 34" RockSolids
- 2 - clevis pins
- 4 - 5/16" split ring lock washers

TOOLS YOU WILL NEED:

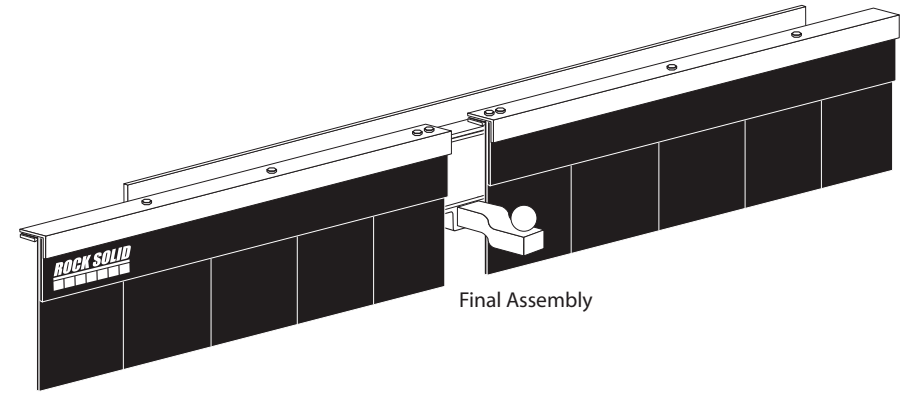
- Drill with 1/4" bit and 5/16" bit
- 1/2" wrench or socket
- 7/16" wrench or socket
- 3 C-clamps



Lift Bracket



Hitch Insert Bracket



Final Assembly

STEP 1:

Clamp 4 foot angle, lift bracket, hitch insert bracket, and RockSolids as shown in Fig. A

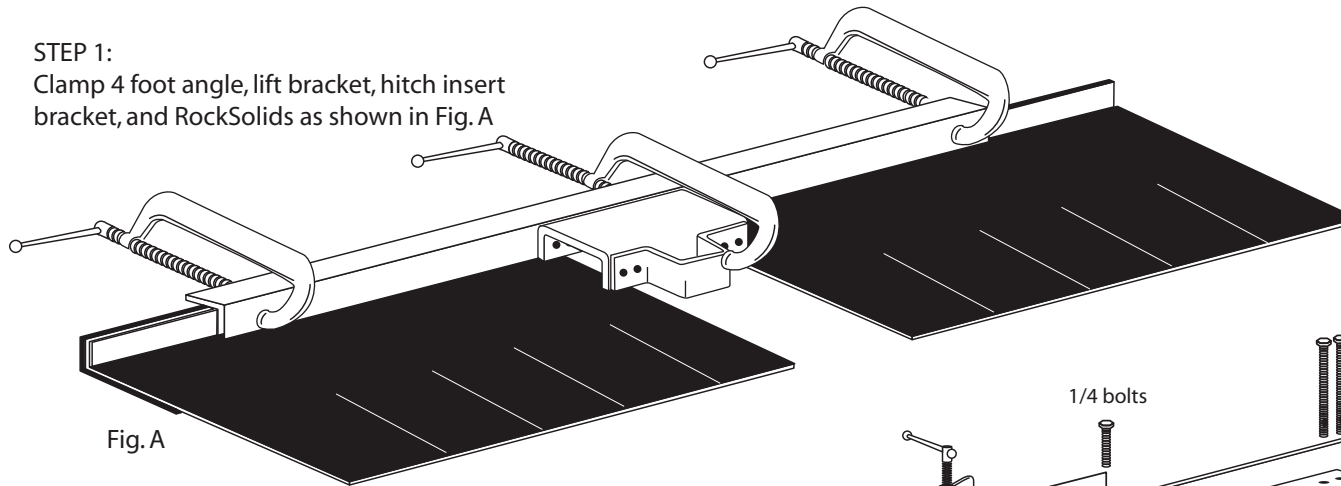
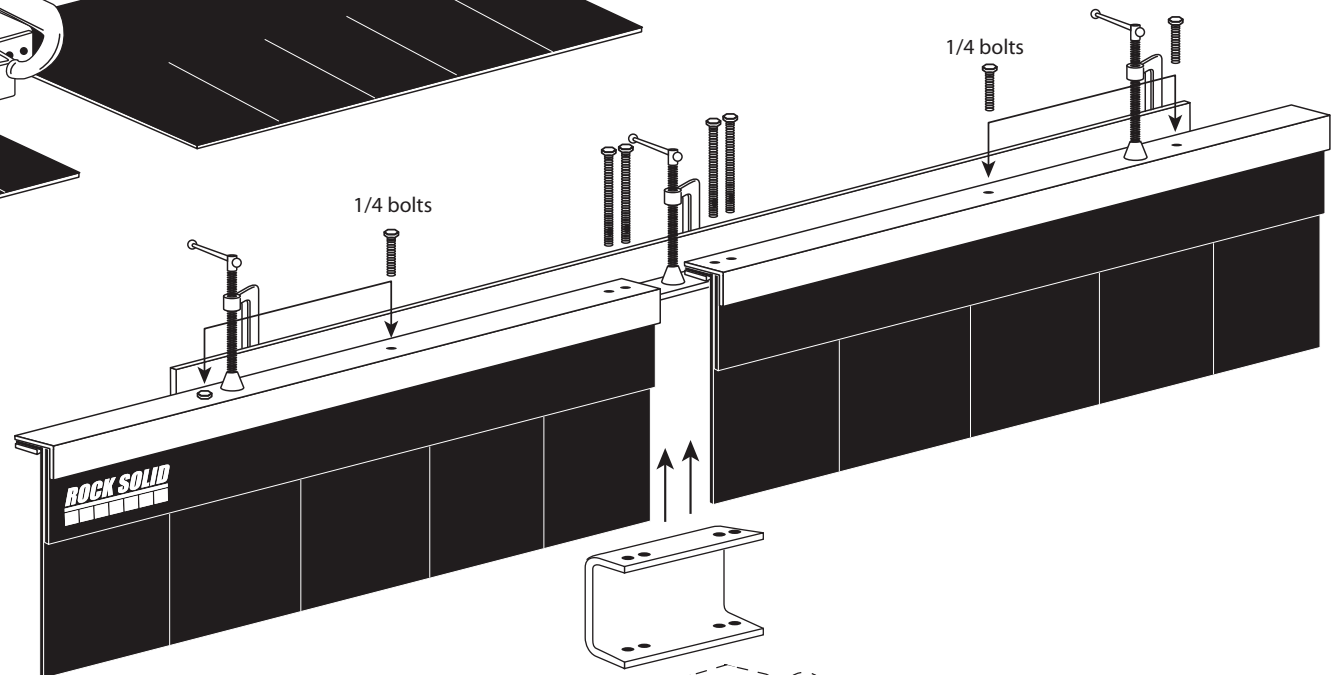


Fig. A

STEP 2:

While assembly is laying flat, drill 1/4" holes at pre-punched channel locations. Insert 1/4" nuts and tighten bolts.



STEP 3:

Drill 5/16" holes for the hitch bracket and lift bracket. Insert the 5/16" x 5" bolts, lockwashers and nuts. Do NOT tighten nuts at this step.

STEP 4:

Fasten assembled unit by sliding the hitch insert bracket over the ball insert. Tighten 5/16" bolts, and insert clevis pins for safety.

