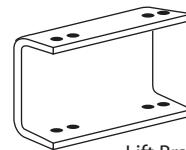


YOUR KIT INCLUDES:

4 - 1/4" x 1 1/2" bolts and nuts
2 - 5/16" x 5" bolts and nuts
2 - 5/16" x 5" cross drilled bolts and nuts
1 - 1 x 1 x 1/8" steel angle (4 feet)
1 - hitch insert bracket
1 - Lift bracket
2 - 18" x 34" RockSolids
2 - clevis pins
4 - 5/16" split ring lock washers

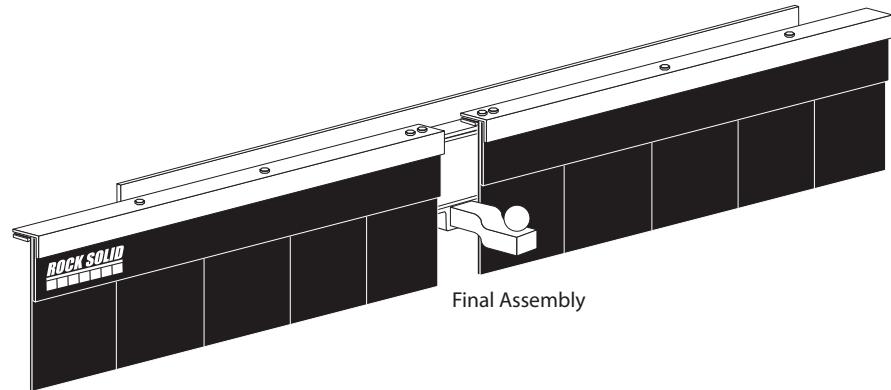
TOOLS YOU WILL NEED:

Drill with 1/4" bit and 5/16" bit
1/2" wrench or socket
7/16" wrench or socket
3 C-clamps



Lift Bracket

Hitch Insert Bracket



Final Assembly

STEP 1:

Clamp 4 foot angle, lift bracket, hitch insert bracket, and RockSolids as shown in Fig. A

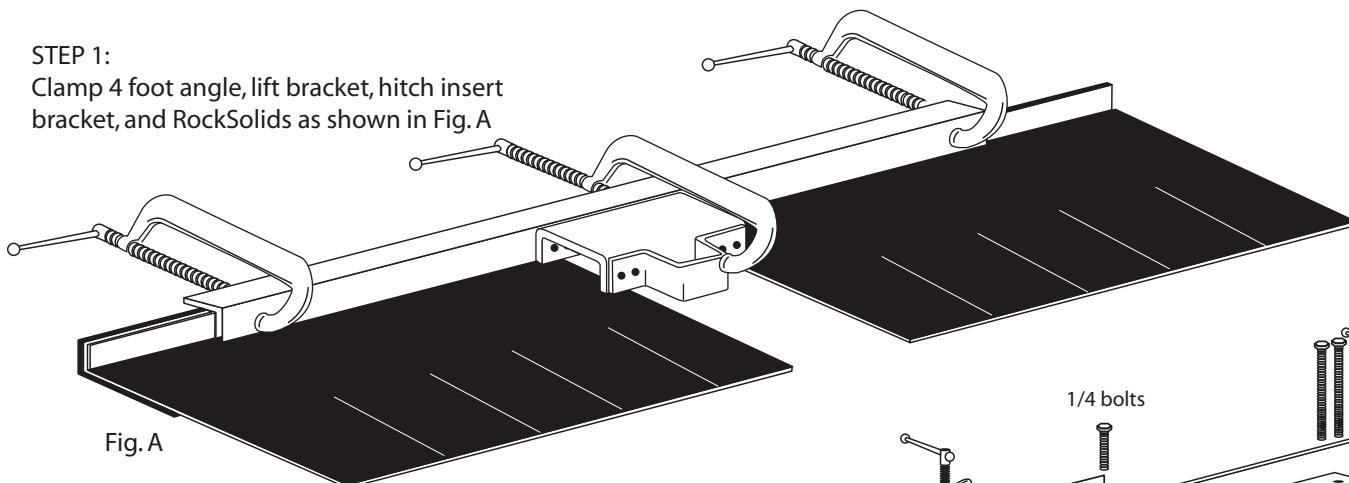


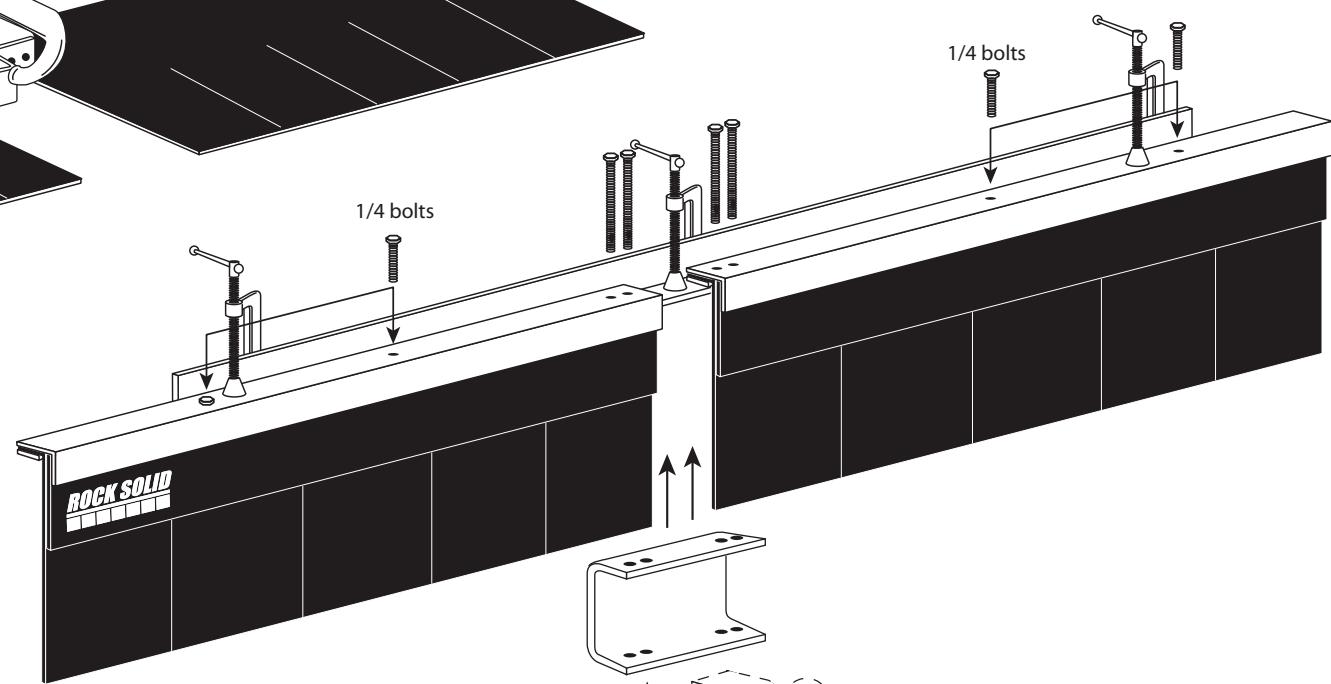
Fig. A

STEP 2:

While assembly is laying flat, drill 1/4" holes at pre-punched channel locations. Insert 1/4" nuts and tighten bolts.

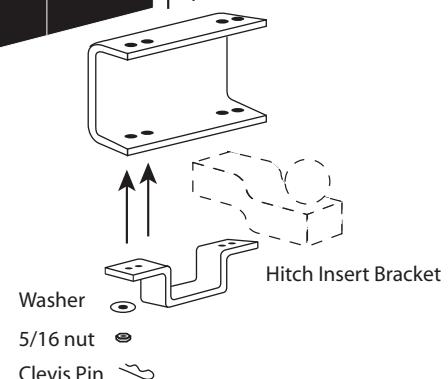
STEP 3:

Drill 5/16" holes for the hitch bracket and lift bracket. Insert the 5/16" x 5" bolts, lockwashers and nuts. Do NOT tighten nuts at this step.



STEP 4:

Fasten assembled unit by sliding the hitch insert bracket over the ball insert. Tighten 5/16" bolts, and insert clevis pins for safety.



Washer

5/16 nut

Clevis Pin

Hitch Insert Bracket